



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2704-00
Job Sheet 174023



Part No: RBE350A94-2704-00

Job Qty: 1 ea

Part Name: Pedals Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/28/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBE350A94-2704-00 Rev C IPP Rev A 18.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/27/18	0.00	0.00	Start Up Small Fab-4		MU
100	Small Fab	1 pcs		3/28/18	0.08	0.04	Small Fab-9		MU DAS 38
110	QC	1 pcs		3/28/18	0.00	0.00	QC5		GA 38
130	Packaging	1 pcs		3/28/18	0.00	0.00	Packaging3-2		GA 141
140	QC21-FG	1 Ea		3/28/18	0.00	0.00	QC21		GA 141

Part Op 100 - Assemble as per DWG sheet 1
Descriptions: 130 - Bag and tag

DAS
21
9-80

MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90866A030	Wing Nut 5/16" - 18	1 Ea (1 ea)	90-Start up Operation	
91102A755	Split Lock Washer	1 Ea (1 ea)	90-Start up Operation	
91247A593	Hex Head Cap Screw	1 Ea (1 ea)	90-Start up Operation	
RBE350A94-2704-00-1	Plate	2 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90866A030	1	100	0
	91102A755	1	102	0
	91247A593	1	25	0
	RBE350A94-2704-00-1	2	20	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 9:51 AM Dart.Gagnon.Michelle



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Container No: S049996



Part: RBE350A94-2704-00

Job No: 174023

Serial No/Batch: S049996

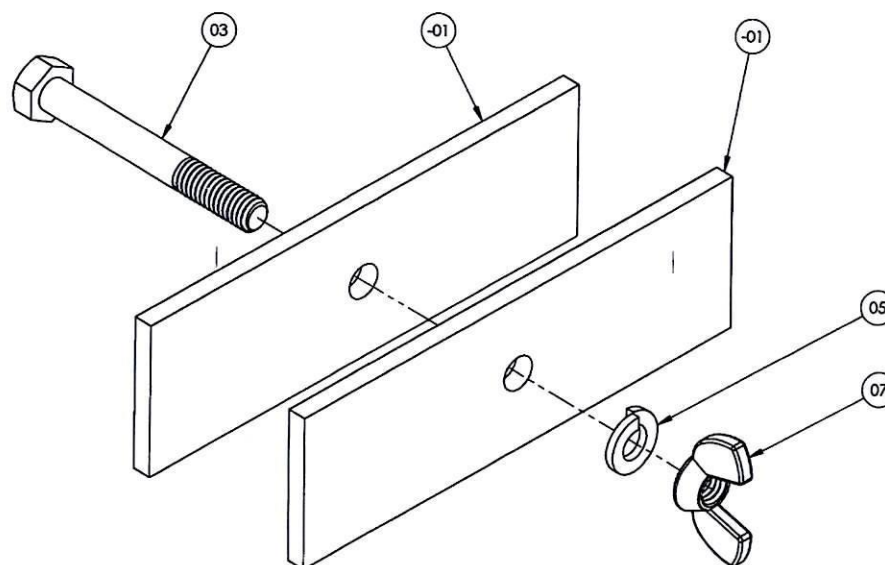
Revision: C

Inspector:

Date: 03/12/18

ITEM #	QTY	PART #	TITLE
-01	2	RBE350A94-2704-00-01	PLATE
03	1	McMaster#91247A593	HEX HEAD BOLT 5/16"-18 x 2-1/2" LG.
05	1	McMaster#91102A755	LOCK WASHER 5/16"
07	1	McMaster#90866A030	WING NUT 5/16"-18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOL.	-	9/9/2009	WP	DW
1A	ADDED MCMASTER-CARR NUMBERS FOR -03 THRU -07.	-	12/15/2010	RJC	RW
1B	CH'D T/N AND NAME WAS RBEA94-2704-00 LOCKING TOOL, PEDALS IS RBE350A94-2704-00 JAMMING TOOL, PEDALS.	-	11/14/2013	RJC	RW
2	UPDATED TO NEW DRAFTING STANDARDS. -01 ADDED MATL OPTION WAS 1018 IS A36/1018/1020. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	15-0142	6/12/2015	DPD	JAG
C	TEMPLATE UPDATED	17-806	18.1.2	VM	ML



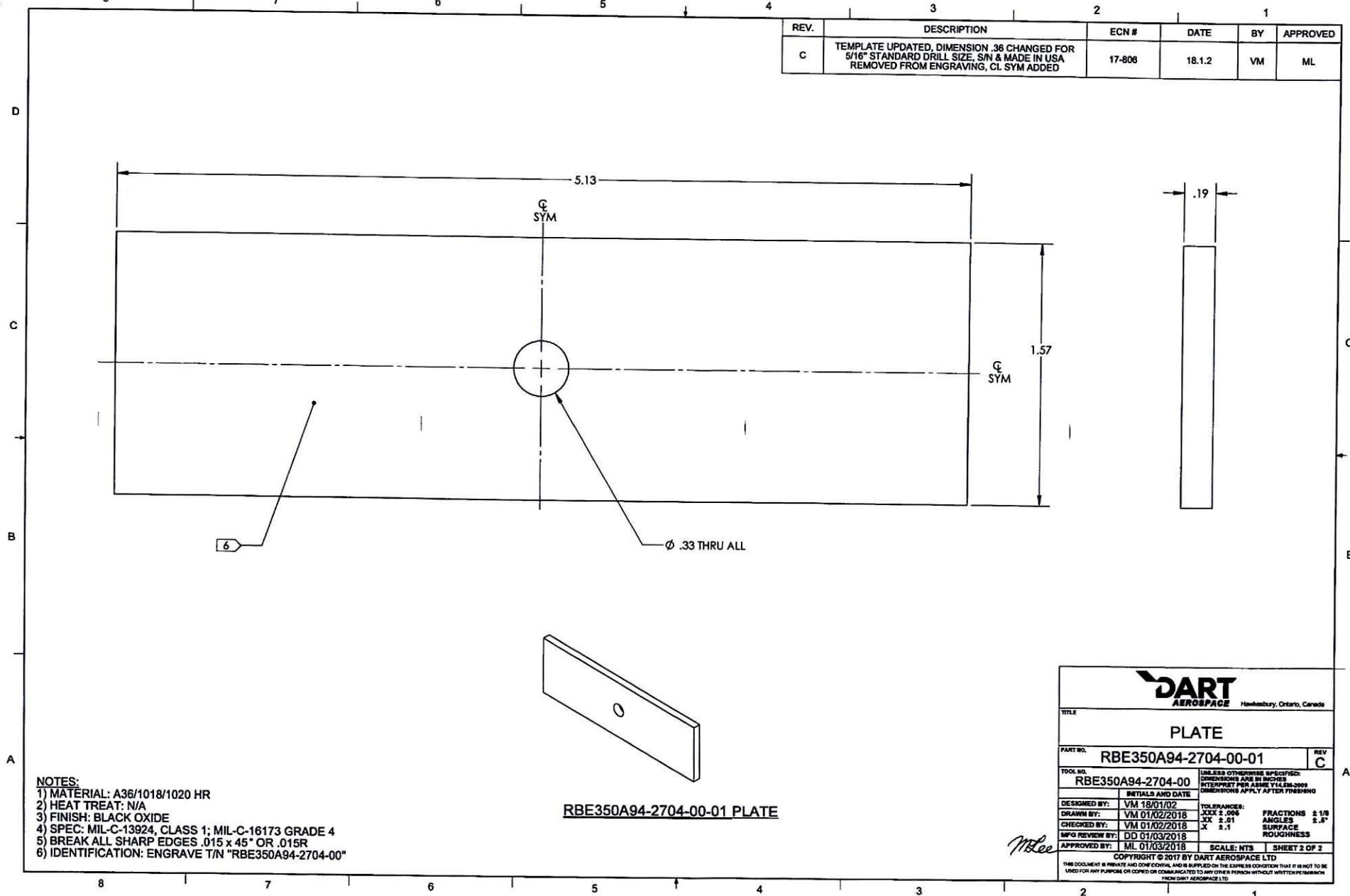
RBE350A94-2704-00 PEDALS LOCKING TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkebury, Ontario, Canada	
TITLE PEDALS LOCKING TOOL			
PART NO. RBE350A94-2704-00		REV C	
TOOL NO. RBE350A94-2704-00		INITIALS AND DATE	
DESIGNED BY: VM 18/01/02		TOLERANCES: XXX ± .005 XX ± .01 X ± .1	
DRAWN BY: VM 01/02/2018		FRACTIONS 1/8 3/16 1/2 3/4 1	
CHECKED BY: VM 01/02/2018		ANGLES ± .6°	
INFO REVIEW BY: DD 01/03/2018		SURFACE ROUGHNESS	
APPROVED BY: ML 01/03/2018		SCALE: N/A	
SHEET 1 OF 2		SHEET 1 OF 2	
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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, DIMENSION .36 CHANGED FOR 5/16" STANDARD DRILL SIZE, S/N & MADE IN USA REMOVED FROM ENGRAVING, CL SYM ADDED	17-808	18.1.2	VM	ML



DART AEROSPACE Hawthornbury, Ontario, Canada	
TITLE PLATE	
PART NO. RBE350A94-2704-00-01	REV C
TOOL NO. RBE350A94-2704-00	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 18/01/02	INITIALS AND DATE
DRAWN BY: VM 01/02/2018	
CHECKED BY: VM 01/02/2018	
INFO REVIEW BY: DD 01/03/2018	
APPROVED BY: ML 01/03/2018	